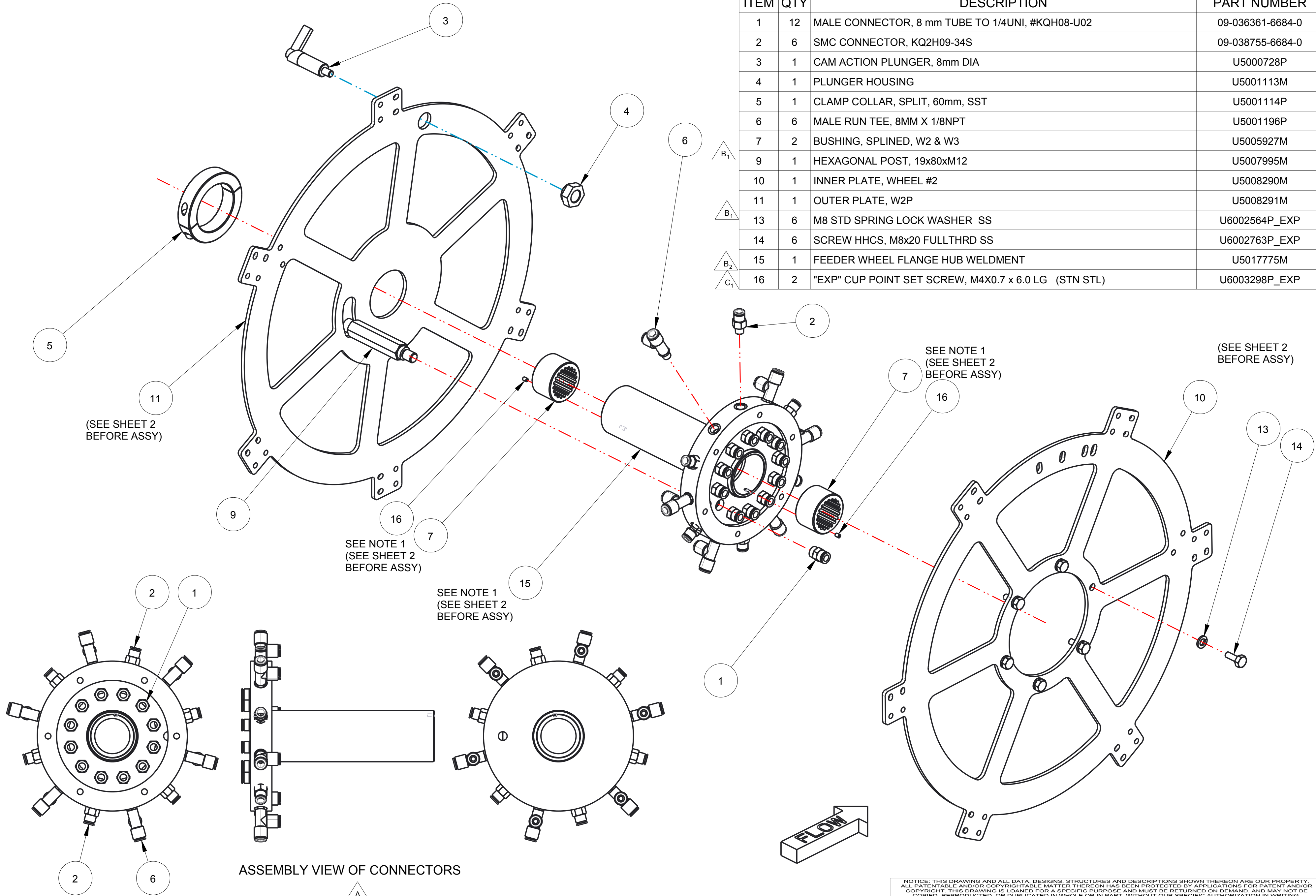


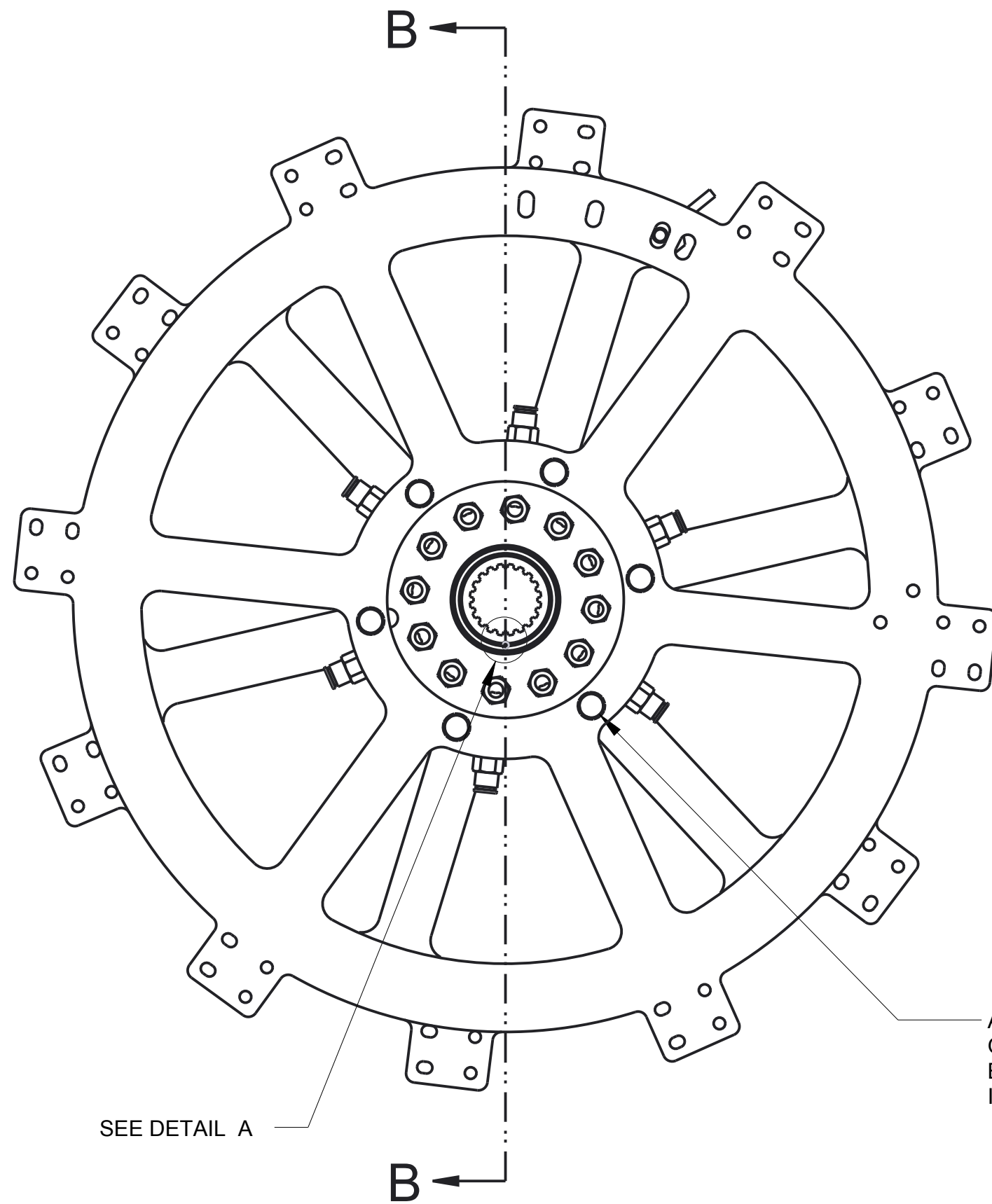
ITEM	QTY	DESCRIPTION	PART NUMBER
1	12	MALE CONNECTOR, 8 mm TUBE TO 1/4UNI, #KQH08-U02	09-036361-6684-0
2	6	SMC CONNECTOR, KQ2H09-34S	09-038755-6684-0
3	1	CAM ACTION PLUNGER, 8mm DIA	U5000728P
4	1	PLUNGER HOUSING	U5001113M
5	1	CLAMP COLLAR, SPLIT, 60mm, SST	U5001114P
6	6	MALE RUN TEE, 8MM X 1/8NPT	U5001196P
7	2	BUSHING, SPLINED, W2 & W3	U5005927M
9	1	HEXAGONAL POST, 19x80xM12	U5007995M
10	1	INNER PLATE, WHEEL #2	U5008290M
11	1	OUTER PLATE, W2P	U5008291M
13	6	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
14	6	SCREW HHCS, M8x20 FULLTHRD SS	U6002763P_EXP
15	1	FEEDER WHEEL FLANGE HUB WELDMENT	U5017775M
16	2	"EXP" CUP POINT SET SCREW, M4X0.7 x 6.0 LG (STN STL)	U6003298P_EXP



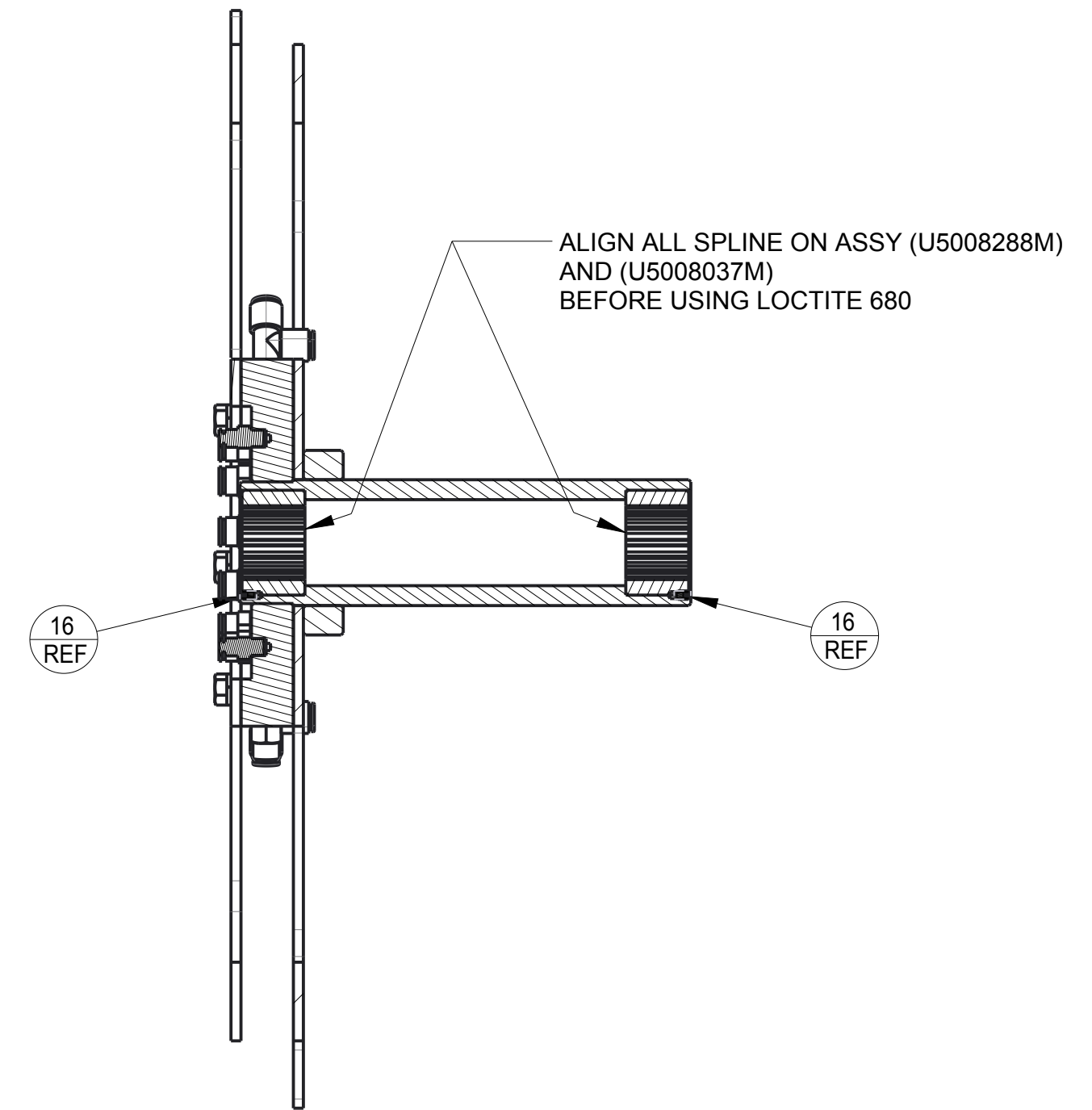
NOTE:
1. ASSEMBLE ITEMS 7 AND 15 AT ASSEMBLY WITH LOCTITE 680.
2. ADD LOCTITE 217 TO ITEM 16 AT ASSEMBLY
(SEE SHEET 2 BEFORE ASSEMBLY)

-	--				
-	--				
C	1) ADDED ITEM 16 2) ADDED DETAILED VIEW ON SHT 2 3) ADDED NOTE 2 /REVISED PER ECN002545	KJW	4/20/11		
B	1) DEL ITEM 8 (U5009219M) AND ITEM 12 (U5008307M) 2) ADDED ITEM 15 3) REMOVED NOTE 2 4) ADDED SHEET 2 SEE ECN002478	RT	-	6/22/10	-
A	ADDED VIEW AND NOTE 2 SEE ECN002139	RT	-	10/30/08	-
REV.	DESCRIPTION	BY	CHK'D	DATE	DATE

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1250M MACHINE	5031 SERIAL NUMBER	CARTON FEEDER SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING		METRIC	MATERIAL: SEE BOM
GENERAL TOLERANCE: ±0.02 HOLE, SLOT H12 OTHERS H12		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 (125)	FINISH: -
DRW BY: P. BEBOUT		CHK'D :	ENGR. BY : M. FLAGG
DATE: 05-Oct-06		DATE :	DATE :
TITLE: ASSY, WHEEL #2 FLANGE LH, RHM			
11/32 SCALE	999 LEVEL	C DRW. SIZE	DRW. N°
U5008288M		C REV	N/A VER 1/2 SHEETS



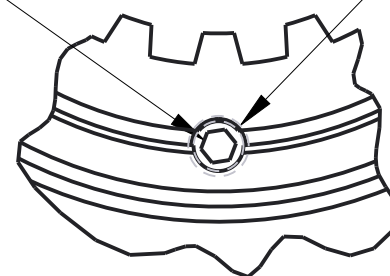
ALIGN THESE (6) BOLT HOLES WITH
OPPOSITE HAND ASSY (U5008037M)
BEFORE USING LOCTITE 680 ON
ITEM 7, 10, 11 AND 15



SECTION B-B

SEE NOTE 2
BEFORE ASSEMBLY

16
REF



AFTER ALIGNING AND LOCTITING COLLARS IN PLACE,
TAP M4 x 0.7 10 MAKING SURE TO ALIGN TAPPED
HOLE WITH TOOTH LOCATION APPROXIMATELY AS
SHOWN IN BOTH ENDS.

DETAIL A
SCALE 2/1



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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING											
GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS js12			CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°			BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓ (125)					METRIC
						MATERIAL:		SEE BOM			
						FINISH:		-			
DRW BY: R THOMAS				CHK'D :				ENGR. BY : W CASH			
DATE: 23-Jun-10				DATE :				DATE :			
TITLE: ASSY, WHEEL #2 FLANGE LH, RHM								Packaging Systems Atlanta, Georgia Deols, FRANCE			
								MeadWestvaco			
11/32		999		C		C		2/2			
SCALE		MATERIAL CODE		DRW. SIZE		DRW. N°		REV		VER 0	
								U5008288M		SHEETS	

Packaging Systems
Atlanta, Georgia
Deols, FRANCE